

Facing and Centering Machine

IRSA S. A. FPV 110



Sorry the machine has been sold already!

stock-no.:	0300802
type of machine:	Facing and Centering Machine
make:	IRSA S. A.
type:	FPV 110
year of manufacture:	1977
type of control:	conventional
country of origin:	Spain
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

workpiece diameter - max.:	140 mm
workpiece length:	ca. 700 mm
spindle speed::	3 Stufen; 217-1014 U/min
number of spindles:	2xrechts+2xlinks / 2 right + 2 left Stück
total power requirement:	ca. 8,5 kW
weight of the machine ca.:	ca. 3,0 t
dimensions of machine:	2,9x1,5x2,0 mm
dimensions of hydraulic:	0,75x0,56x1,2 mm
dimension coolant device LxWxH:	1,0x0,62x0,5 m

additional information

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Application/working procedures: chamfering, planning, drilling, cutting off, internal turning

Distance between working spindle:

Distance of the axis: 150mm; distance between centers:1200mm

tool heads with two spindle: left= 2 working spindles + 1 arbor M24, right=2 working spindles

clamping device: 2 clamping vises on moveable slide, travel approx. 800mm (less length of tools)

tool taper: type symmetric prisma clamping chucks, mechanic adjustment possible, width=160mm

equipment:

hydr. Aggregat

coolant water tank

2 Varilock cutting heads with 6 cutting insert dia 85+60mm