

Center Lathe TOS SUI 40-1000



Sorry the machine has been sold already!

stock-no.:	0303009
type of machine:	Center Lathe
make:	TOS
type:	SUI 40-1000
year of manufacture:	ca. 1986
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 4
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	400 mm
turning diameter over support:	200 mm
turning length:	1000 mm
centre height:	200 mm
spindle passage:	56 mm
range of revolution per minute:	14....2240 / 18 step U/min
feed in x - axis:	0,023 - 4,8 / 42 step mm/U
feed in y - axis:	0,011 - 2,4 / 42 step mm/U
rapid motion - x-axis:	längs: 3500 mm/min
rapid motion - y-axis:	quer: 1750 mm/min
tailstock quill taper MT:	MK 5
tailstock quill adjustment:	230 mm
total power requirement:	12,4 kVA
weight of the machine ca.:	2,7 t
dimension machine approx.LxWxH:	2,5 x 1,2 x 1,6 m

additional information

other technical features:

- traverse path longitudinal support=1000mm and transverse support=300mm, with copy ruler

Equipment:

- 3 jaw lathe chuck manufacturer Röhm 250mm
- chuck guard
- chip protection wall
- chip tray
- cooling water pump
- machine feet

Accessories:

- 3-jaw chuck manufacturer TOS Ø 200mm

Center Lathe TOS SUI 40-1000



- tool clamps
- 1x fixed tip MK5
- various lathe chuck jaws