

Center Lathe TOS SUI 50-1000



Sorry the machine has been sold already!

stock-no.:	0303010
type of machine:	Center Lathe
make:	TOS
type:	SUI 50-1000
year of manufacture:	1988
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 4
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

turning diameter over bed:	500 mm
turning diameter over support:	320 mm
turning length:	1000 mm
centre height:	250 mm
spindle passage:	56 mm
range of revolution per minute:	14....2240 / 18 step U/min
feed in x - axis:	längs: 0,023...4,8 / 42 step mm/U
feed in y - axis:	quer: 0,011...2,4 / 42 step mm/U
rapid traverse x + z axis:	längs/quer: 3500 / 1750 mm/min
tailstock quill taper MT:	5
tailstock quill adjustment:	230 mm
total power requirement:	ca. 9,9 (12,4 kVA) kW
weight of the machine ca.:	2,7 t
dimension machine approx.LxWxH:	2,5 x 1,4 x 1,7 m

additional information

Equipment:

- 3-jaw chuck Ø 260mm
- travelling tip in tailstock
- Support with copy ruler
- tool slide: tilting angle 40° left/right
- tool holder Multifix
- measuring system Heidenhain
- machine feet
- cooling water pump

Accessories:

- 1x Multifix steel holder
- various used jaws (soft)
- 1x rotating tip

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photo comparable