

Center Lathe TOS SUI 40-2000



Sorry the machine has been sold already!

stock-no.:	0303013
type of machine:	Center Lathe
make:	TOS
type:	SUI 40-2000
year of manufacture:	1986
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 4
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	400 mm
turning diameter over support:	220 mm
turning length:	2000 mm
centre height:	200 mm
spindle passage:	Ø 56 mm
range of revolution per minute:	14....2240 / 18 step U/min
feed in x - axis:	längs: 0,023 - 4,8 / 42 step mm/U
feed in y - axis:	quer: 0,011 - 2,4 / 42 step mm/U
tailstock quill taper MT:	MK 5
tailstock quill adjustment:	230 mm
total power requirement:	12,4 kVA kVA
weight of the machine ca.:	3,0 t
dimension machine approx.LxWxH:	3,5 x 1,3 x 1,7 m

additional information

other features of the machine:

- support: traverse path longitudinal support=2000 and transverse support=300mm, with copy ruler
- 3 jaws lathe chuck Ø 255mm
- with cone turning device
- Thread feed for metric and inch

Equipment:

- tailstock with trailing tip
- tool holder Multifix
- measuring system FAGOR
- cooling water system
- machine feet

Accessories:in the picture can be compared

- 1 piece bezel Ø 100mm

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- 1x three-jaw chuck TOS Ø 200mm (outside)
- 2x rotating tips
- 2x tool holders Multifix
- various jaws