

Center Lathe Stankoimport 1M63



Sorry the machine has been sold already!

stock-no.:	0303021
type of machine:	Center Lathe
make:	Stankoimport
type:	1M63
year of manufacture:	1979
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 4
delivery time:	5 days
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	700 mm
turning diameter over support:	350 mm
turning length:	3000 mm
centre height:	im Bett: 280 mm
spindle passage:	65 (Bohrung Ø 70mm) mm
range of revolution per minute:	10 - 1250 / 24 step U/min
feed continuous:	längs: 0,064 - 1,025 / 32 step mm/U
feed continuous:	quer: 0,0256 - 0,378 / 32 step mm/U
rapid motion - x-axis:	3,6 m/min
rapid motion - y-axis:	1,3 m/min
tailstock quill taper MT:	5
tailstock quill adjustment:	240 mm
total power requirement:	ca. 15 kW
weight of the machine ca.:	5,1 t
dimension machine approx.LxWxH:	4,9 x 1,7 x 1,3 m

additional information

other technical features:

- 3-jaw lathe chuck Ø 400mm
- traverse paths support longitudinal = 2.500 mm; support transverse = 400 mm; tool support = 220 mm
- Tool holder 4-fold swivelable
- Thread cutting metric and inch
- coolant device

accessories:

- 1x Lynette, closed, Ø 160mm
- 1x face plate Ø 630 mm