

Center Lathe

Nardini ND 220 E



stock-no.:	0303035
type of machine:	Center Lathe
make:	Nardini
type:	ND 220 E
year of manufacture:	1991
type of control:	conventional
country of origin:	Brazil
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	440 mm
turning diameter over support:	270 mm
turning length:	1500 mm
centre height:	220 mm
spindle passage:	Ø 52 mm
range of revolution per minute:	25 - 2000 / 18 step U/min
range of feed in x - axis:	0,057 - 2,645 mm/U
range of feed in y - axis:	0,028 - 1,322 mm/U
tailstock quill taper MT:	MK4
tailstock quill adjustment:	200 mm
total power requirement:	ca. 6,3 kW
weight of the machine ca.:	t
dimension machine approx.LxWxH:	3,0 x 1,3 x 1,8 m

additional information

Cranking: Turn length 200mm and turn Ø 630mm
Turn Ø over slide = Ø 270mm
3- jaw chuck Röhm Ø 200
longitudinal/transverse travel: 1350mm/250mm
transversal support: largest travel 125mm; swiveling 360°; tool holder=fourfold clamp
threading possible (e.g. metric, inch; Modul and Pitsch thread)
Cooling system with pump
Equipment:
Machine lighting; 2 pieces of clamping key