

Center Lathe Stankoimport 1M63B



Sorry the machine has been sold already!

stock-no.:	0303043
type of machine:	Center Lathe
make:	Stankoimport
type:	1M63B
year of manufacture:	1970
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	630 mm
turning diameter over support:	350 mm
turning length:	3000 mm
center height measured in bed:	300 mm
support travel z-axis:	längs: 3000 mm
support travel x-axis:	quer: 400 mm
spindle bore of work spindle:	Ø 70 mm
bar material dia.:	Ø 65 mm
rapid travel - longitudinal/face:	3,6 / 1,3 m/min
range of revolution per miute:	10 - 1250 / 24 step U/min
feed in x - axis:	1,07 - 3,2 / 32 step mm/U
feed in y - axis:	0,39 - 1,18 / 32 step mm/U
tailstock quill taper MT:	5
tailstock quill adjustment:::	240 mm
total power requirement:	15,0 kW
weight of the machine ca.:	5,0 t
dimension machine approx.LxWxH:	4,900 x 1,6 x 1,5 m

additional information

Machine bed without gap
with face plate Ø 500mm
4-fold tool holder
Threads: metric; inch; module and pitch threads

1x steady rest 160mm open
1x steady rest Ø 160mm closed
3-jaw chuck Ø 330mm with flange
revolving tip
fixed tip