

# Center Lathe TOS SV18RA



Sorry the machine has been sold already!

stock-no.:	0303048
type of machine:	Center Lathe
make:	TOS
type:	SV18RA
year of manufacture:	-
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



## technical details

turning diameter over bed:	380 mm
turning diameter over support:	215 mm
turning length:	1000 mm
centre distance:	1000 mm
center height measured in bed:	180 mm
support travel x-axis:	1000 mm
feed range - support/ continuous:	längs: 0,02 - 5,6 mm/U
support travel z-axis:	300 mm
feed range - support/ continuous:	quer: 0,01 - 2,8 mm/U
spindle passage:	41 mm
range of revolution per minute:	14 - 2800 / 21 step U/min
tailstock quill taper MT:	MK4
tailstock quill adjustment:	120 mm
total power requirement:	8,1 kVA
weight of the machine ca.:	1,7 t
dimension machine approx.LxWxH:	2,5 x 1,0 x 1,6 m

## additional information

Equipment:  
3-jaw chuck Ø 190mm  
face plate Ø 330mm  
tool holder quadruple clamp  
Cooling water system with pump

accessories:  
Lynette Ø 100mm closed  
Face plate Ø 320mm