

# Center Lathe

## WEILER Commodor 75



Sorry the machine has been sold already!

stock-no.:	0303051
type of machine:	Center Lathe
make:	WEILER
type:	Commodor 75
year of manufacture:	1988
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

turning diameter over bed:	380 mm
turning diameter over support:	180 mm
turning length:	900 mm
between centers:	900 mm
turning dia. in gap:	keine Kröpfung mm
center height measured in bed:	180 mm
range of revolution per minute:	13 - 2000 / 24 step U/min
spindle bore:	Ø 56 Innenkegel MK6 mm
range of feed in x - axis:	0,028 - 1,0 mm/U
range of feed in y - axis:	0,014 - 0,5 mm/U
tailstock quill taper MT:	4
tailstock quill adjustment:	200 mm
total power requirement:	7,5 kW
weight of the machine ca.:	1,84 t
dimension machine approx.LxWxH:	2,3 x 0,9 x 1,3 m

### additional information

#### Equipment:

- 3-jaw lathe chuck Ø 260mm with changing jaws (inside-outside).
- It is possible to cut threads (metric, inch, module)
- Tool clamping by Multifix clamping system, swivelling +75° / -55°.
- 2-way measuring system Heidenhain type LS303C
- cooling water unit and chip container

various accessories

The spindle is louder at speeds 250 and 1000 rpm. All other speeds are in accordance with the age of the machine.