

Center Lathe

Stankoimport 1M63Bx3000



stock-no.:	0303073
type of machine:	Center Lathe
make:	Stankoimport
type:	1M63Bx3000
year of manufacture:	1987
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 2
delivery time:	by arrangement
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	700 mm
turning diameter over support:	350 mm
turning length:	3000 mm
center height measured in bed:	320 mm
spindle bore of work spindle:	70 mm
spindle speed max.:	10 - 1250 / 24 step U/min
cross feed:	0,0256 ... 0,378 mm/U
longitudinal feeds::	0,064...1,025 mm/U
tailstock quill adjustment::	240 mm
tailstock taper MT:	MK5
total power requirement:	14,0 kW
weight of the machine ca.:	5,0 t
dimension machine approx.LxWxH:	5,1 x 1,8 x 1,6 m

additional information

Travel Support:
Support lengthwise=3000mm
Support transverse=400mm
Tool support=220mm
Tool slide can be swiveled 90° right/left

Equipment:
digital path measuring device Heidenhain
4-fold tool holder
machine lamp
Coolant device with pump

Accessories:
1x steady rest open 160mm and 1x steady rest closed 400mm
3-jaw chuck Ø 335 with soft jaws
18 sets of used, soft jaws