

Bed Type Milling Machine - Universal

Lagun GBM 325



Sorry the machine has been sold already!

stock-no.:	0400333
type of machine:	Bed Type Milling Machine - Universal
make:	Lagun
type:	GBM 325
year of manufacture:	2000
type of control:	CNC
country of origin:	Spain
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

x-travel:	3000 mm
y-travel:	1000 mm
z-travel:	1000 mm
control for program:	TNC 360
spindle hours:	ca. 12.700 h
milling head speed:	1: 40-750 / 2: 751-3000 U/min
max. torque on the spindle:	804 (bei 40 - 261 U/min.) Nm
spindle taper MT:	BT50 / SK50
spindle head swivable left - right:	90° / 45° °
feed:	X/Y/Z: 0 - 5000 / steps mm/min
rapid traverse:	X/Y/Z: 10.000 m/min
Number of tools:	1 St.
tablesize with extension:	7500 x 1000 mm
table clamping surface LxW:	3250 x 1000 mm
table load:	6,5 t
total power requirement:	ca. 35 kW
Weight approx.:	nur Maschine 11,2 t
dimension machine approx.LxWxH:	4,4 x 2,8 x 2,7(größteTransportmaß) m
floor space required (without electrical cabinet):	B:6,45 x T:4,1 x 3,0 m
dimensions:	Kühlaggregat: 1000 x 800 x 580 mm

additional information

The machine is currently in the technical department.

Applications:

milling, drilling; threading, boring.

Universal milling head:

Angular positioning by hand: head rotate vertical right/left 90° and vertical right/left 45°.

Hydraulic tool clamping (12kN clamping force, ISO 7388/2A tightening rod)

Bed Type Milling Machine - Universal

Lagun GBM 325



hydraulics:

Output 3.6 l/min; working pressure 85bar; tank capacity approx. 10 liters

Cooling:

Output 50 l/min; pumping power 0.28 kW; tank capacity approx. 120 liters

Equipment:

manual control unit; safety door; machine lighting and various machine feet