

# Thread Rolling Machine

## WMW BAD DÜBEN UPW 25x100



Sorry the machine has been sold already!

stock-no.:	0500033
type of machine:	Thread Rolling Machine
make:	WMW BAD DÜBEN
type:	UPW 25x100
year of manufacture:	1970
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	ca. 4 week
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

pressure:	25 t
workpiece diameter - max.:	mm
threading length:	mm
thread length at plunge operation:	max. 180 mm
thread length at continuous operation:	bis 2000 mm
workpiece diameter min/max:	10 / 100 mm
revolution per minute:	16 - 315 / 14 step U/min
total power requirement:	10,5 kW
Weight approx.:	2,7 t
dimensions of machine:	L: 1,7 x B: 1,4 x H: 1,2 m

### additional information

The Machine is still in the technical department for a check.

thread cutting for plunging and throughfeed processes

- threading force 5 - 250 kW continuous adjustable
- roll shaft diameter 80mm
- thread rolling pitch up to max. 10mm
- adjustment angle 0 -10°
- distance between the threading rolls ( strokes) min./max. 152 / 325 mm

control via panel

- machine is equipped with a middle support
- tool spindle height over bed 160mm

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