

Single Column Drawing Press - Mechanical

WMW BLEMA-GOTHA PEE II 250



stock-no.:	0700229
type of machine:	Single Column Drawing Press - Mechanical
make:	WMW BLEMA-GOTHA
type:	PEE II 250
year of manufacture:	1979
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

pressure:	250 t
slide stroke:	40-160 mm
throat:	545 mm
ram adjustment:	110 mm
Table dimensions:	1250x800x100 mm
biggest distance between table & ram:	670 mm
drawing capacity:	16 to
table height over floor:	1000 mm
surface area of ram:	900x670x100 mm
distance between columns:	500x400 mm
total power requirement:	23 kW
weight of the machine ca.:	16,6 t
dimensions of machine:	2,8x1,4x3,7 m
dimensions electric cabinet LxWxH:	1,15x0,6x2,1 m

additional information

Ejector and counter holder force: 16t
Table size with 4x T-slots parallel running (1250x800x100mm)
Ram plate with 4x T-slots radially running

Data at bottom dead center UT:
largest stroke: 510mm
smallest stroke: 570mm

Accessories:
- Steel plate 1170x860x80mm