

# Eccentric Press - Double Column

## SMERAL LEN 63 C



|                      |                                 |
|----------------------|---------------------------------|
| stock-no.:           | 0700246                         |
| type of machine:     | Eccentric Press - Double Column |
| make:                | SMERAL                          |
| type:                | LEN 63 C                        |
| year of manufacture: | 1987 UVV bis 2021               |
| type of control:     | conventional                    |
| country of origin:   | Czech Republic                  |
| storage location:    | Leipzig 2                       |
| delivery time:       | on request                      |
| freight basis:       | EXW, free on truck unpacked     |
| price:               | on request                      |



### technical details

|                                    |                             |
|------------------------------------|-----------------------------|
| pressure:                          | 63 t                        |
| slide stroke:                      | mm                          |
| throat:                            | 315 mm                      |
| ram adjustment:                    | 60 mm                       |
| adjustment of stroke:              | 70 mm                       |
| ram stroke:                        | 10 - 105 mm                 |
| no. of strokes:                    | 71 - 140 Hub/min            |
| strokes per minute:                | Einzelhub: 45 / 50 Hub/min. |
| passage between the side columns:  | 355 mm                      |
| daylight:                          | 335 mm                      |
| table::                            | BxT: 800 x 630 mm           |
| passage opening in table:          | 400 x 130 mm                |
| clamping plate:                    | BxT: 616 x 85 mm            |
| clamping surface ram:              | BxT: 450 x 280 mm           |
| mortise hole in ram:               | Ø 50 x 83mm mm              |
| total power requirement:           | 63 kW                       |
| weight of the machine ca.:         | 5,9 t                       |
| dimensions electric cabinet LxWxH: | 0,86 x 0,30 x 1.3 m         |
| dimension machine approx.LxWxH:    | 2,8 x 2,2 x 2,2 m           |

### additional information

Press with roll feed/strip system and straightener

High-performance press with roll feed/strip system and straightening machine  
Application: suitable for series production

Equipped with servo roll feed MINI: refurbished until 01/2021

- manufacturer P/A GmbH, type SRF 220
- for strip width 220mm
- feed rate 150m/min.
- operation with hand tool

straightening system:

- manufacturer Wanzke, type KS 150
- insertion width max. 200mm
- 2 pieces driven inserting rolls

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- 4 pieces driven straightening rolls (top), adjustable vertical approx. 30mm
- 5 pieces driven straightening rolls (bottom), fixed, not adjustable

Coil = special design:

- mechanical/manual
- external take-up max.  $\varnothing$  1.500mm
- internal take-up max.  $\varnothing$  300mm
- width max. 200mm

Roller deposit:

- roller system with 9 pieces of roller bars with 53 rollers ( $\varnothing$  25x25mm).