

Eccentric Press - Double Column

SMERAL LEN 63C



stock-no.:	0700246
type of machine:	Eccentric Press - Double Column
make:	SMERAL
type:	LEN 63C
year of manufacture:	1987 UVV bis 2021
type of control:	conventional
country of origin:	Czech Republic
storage location:	Leipzig 2
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

pressure:	63 t
slide stroke:	mm
throat:	315 mm
ram adjustment:	60 mm
adjustment of stroke:	70 mm
ram stroke:	10 - 105 mm
no. of strokes:	71 - 140 Hub/min
strokes per minute:	Einzelhub: 45 / 50 Hub/min.
passage between the side columns:	355 mm
daylight:	335 mm
table::	BxT: 800 x 630 mm
passage opening in table:	400 x 130 mm
clamping plate:	BxT: 616 x 85 mm
clamping surface ram:	BxT: 450 x 280 mm
mortise hole in ram:	Ø 50 x 83mm mm
total power requirement:	7,5 kW
weight of the machine ca.:	5,9 t
dimensions electric cabinet LxWxH:	0,86 x 0,30 x 1,3 m
dimension machine approx.LxWxH:	Presse: 1,42 x 1,8 x 2,6 m

additional information

Press with roll feed/strip system and straightener

High-performance press with roll feed/strip system and straightening machine
Application: suitable for series production

Equipped with servo roll feed MINI: refurbished until 01/2021

- manufacturer P/A GmbH, type SRF 220
- for strip width 220mm
- feed rate 150m/min.
- operation with hand tool

straightening system:

- manufacturer Wanzke, type KS 150
- insertion width max. 200mm
- 2 pieces driven inserting rolls

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- 4 pieces driven straightening rolls (top), adjustable vertical approx. 30mm
- 5 pieces driven straightening rolls (bottom), fixed, not adjustable

Coil = special design:

- mechanical/manual
- external take-up max. \varnothing 1.500mm
- internal take-up max. \varnothing 300mm
- width max. 200mm

Roller deposit:

- roller system with 9 pieces of roller bars with 53 rollers (\varnothing 25x25mm).