

# Orbital Cold Forming Press

## HEINRICH SCHMID FEINSTANZ 10-T200



Sorry the machine has been sold already!

stock-no.:	0700903
type of machine:	Orbital Cold Forming Press
make:	HEINRICH SCHMID FEINSTANZ
type:	10-T200
year of manufacture:	1986
type of control:	conventional
country of origin:	Switzerland
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

pressure:	200 t
number of strokes:	min. 4 / max. 15 Hub / Min
compressed air:	4-8 bar
throat:	400 mm
max. ram stroke:	188 mm
adjustment of stroke:	75 mm
distance between column and guideway:	320 mm
daylight dimension : table/slide up:	204 mm
table surface area - down:	Ø 195 mm
total power requirement:	67 kW
weight of the machine ca.:	11,0 t
space requirements of the machine approx.:	4,2x3,1x3,5 m

### additional information

The hydraulic press is equipped with a ejector ( four column - deep drawing device)  
production process: cold forming of material via wobbling movement of the upper tool into the lower tool, but also warm and half warm wobbling press, because there is internal cooling and inductive heating with 200 kW  
ram adjustment hydraulic  
- hydraulic pressure = 320 bar, ejection pressure= 150/40bar  
- manual counter available

equipment:  
- safety protection device via safety control with light curtain.  
- diverse electric cabinets  
- hydraulic make Rexroth and Acheston

Machine is not under power. On sale as is!  
i.D.

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