Transfer Press Hydrotec-Maschinenbau FSTA 2-50



stock-no.: 0700910

type of machine: Transfer Press

make: Hydrotec-Maschinenbau

type: FSTA 2-50 year of 2014

manufacture:

type of control: other country of origin: Germany storage location: Leipzig 5 delivery time: immediately

freight basis: EXW, free on truck unpacked

price: on request



technical details

Punching capacity: 500 kN 9,0 t cutting capacity: control: control: Siemens Touch Panel S7 ram adjustment: 80 mm stroke of ram - fixed: 170 mm no. of strokes: 20 - 120 Hub/min distance between columns: 1140 mm 350 - 430 mm dayligth: 315 mm column travel -side: L x B 1100 x 400 mm table surface area: ram surface area: L x B 1100 x 400 mm passage opening in table: 950 x 100 mm table height over floor: 1100 mm column travel -side: 315 mm drive AC: 230 VAC/24 VDC kW operating pressure: 6 bar Maschine 1: 6654 h Number of working hours: Number of working hours: Maschine 2: 5970 h total power requirement: ca. 30 kW je Maschine kW weight of the machine ca .: 9,5 je Maschine t

additional information

2 transfer presses - PRESS LINE

This transfer press line is currently equipped for the production of vehicle sockets/electrical sockets.

Plant equipped with:

1. decoiler PM245

coil weight 2 t, coil width up to 450 mm

2. controlled strip feeder (roller feeder)

3. press 1:

Deep-drawing press with five pneumatic ejectors (can be individually adjusted and expandable)

4. feeding device from the company Püschel

Output up to 100 parts/minute

Belt swivel conveyor for discharging the deep-drawn parts/ forwarding via steep conveyor into the gate swivel conveyor/ forwarding into the

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infeed of the punching press via mechanical oscillating conveyor rails

5. punch press (with preparation for ejector)

Various safety fences, guards, safety switches, monitoring systems (adapted to machine guidelines)

Optional

1 unused spare flywheel gearbox

Optional:

complete tool set for the production of vehicle sockets (e.g. for cigarette lighters or electrical appliances) incl. complete technology and technical drawings (DXF)

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