

Transfer Press

Hydrotec-Maschinenbau FSTA 2-50



stock-no.:	0700910
type of machine:	Transfer Press
make:	Hydrotec-Maschinenbau
type:	FSTA 2-50
year of manufacture:	2014
type of control:	other
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

Punching capacity:	500 kN
cutting capacity :	9,0 t
control:	
control:	Siemens Touch Panel S7
ram adjustment:	80 mm
stroke of ram - fixed:	170 mm
no. of strokes:	20 - 120 Hub/min
distance between columns:	1140 mm
daylighth:	350 - 430 mm
column travel -side:	315 mm
table surface area:	L x B 1100 x 400 mm
ram surface area:	L x B 1100 x 400 mm
passage opening in table:	950 x 100 mm
table height over floor:	1100 mm
column travel -side:	315 mm
drive AC:	230 VAC/24 VDC kW
operating pressure:	6 bar
Number of working hours:	Maschine 1: 6654 h
Number of working hours:	Maschine 2: 5970 h
total power requirement:	ca. 30 kW je Maschine kW
weight of the machine ca.:	9,5 je Maschine t

additional information

2 transfer presses - PRESS LINE

This transfer press line is currently equipped for the production of vehicle sockets/electrical sockets.

Plant equipped with:

1. decoiler PM245

coil weight 2 t, coil width up to 450 mm

2. controlled strip feeder (roller feeder)

3. press 1:

Deep-drawing press with five pneumatic ejectors (can be individually adjusted and expandable)

4. feeding device from the company Püschel

Output up to 100 parts/minute

Belt swivel conveyor for discharging the deep-drawn parts/ forwarding via steep conveyor into the gate swivel conveyor/ forwarding into the

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infeed of the punching press via mechanical oscillating conveyor rails

5. punch press (with preparation for ejector)

Various safety fences, guards, safety switches, monitoring systems (adapted to machine guidelines)

Optional:

1 unused spare flywheel gearbox

Optional:

complete tool set for the production of vehicle sockets (e.g. for cigarette lighters or electrical appliances) incl. complete technology and technical drawings (DXF)