

Surface Grinding Machine

BLOHM HFS 512



Sorry the machine has been sold already!

stock-no.:	0800202
type of machine:	Surface Grinding Machine
make:	BLOHM
type:	HFS 512
year of manufacture:	1967
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

grinding length:	1200 mm
grinding width:	500 mm
workpiece height:	400 mm
magnetic plate size:	1200x500 mm
table adjustment:	längs: 1200 mm
table adjustment:	quer: 260 mm
Table dimensions:	2000x500 mm
table speed:	2-300 m/min
feed:	quer: 2-65
total power requirement:	11 kW
weight of the machine ca.:	6,3 t
dimension machine approx.LxWxH:	4,2x2,0x2,4 m
dimension coolant device LxWxH:	1,0x0,6x0,8 m

additional information

On the machine is currently a grinding disc with diameter 280mm; bore diameter 127mm; width 100mm.
Size of the grinding wheel to be used according to the manufacturer: diameter min / max: 220 / 400mm
incl. accessories, among others, 2 pieces grinding wheel discs holder with discs diameter 280x50mm and 330x80mm
- dressing device table side
- automatic grinding adjustment 0,001-0,006mm with shutdown if measurements has been achieved
- magnetic surface plate does have a demagnetizer
i.D.