

# Lapping Machine

## Dynetics Dynaflow HS 800D



Sorry the machine has been sold already!

stock-no.:	0800510
type of machine:	Lapping Machine
make:	Dynetics
type:	Dynaflow HS 800D
year of manufacture:	1994
type of control:	other
country of origin:	USA
storage location:	Leipzig 1
delivery time:	ca. 4 week
freight basis:	EXW, free on truck
price:	on request



### technical details

honing diameter:	mm
stroke:	mm
throat:	mm
control:	Fanuc SPS- 90-3
distance between columns:	610 mm
cylinder diameter:	203 mm
table-size:	LxT: 1200 x 920 mm
pressure of medium:	0 -60 bar
flow volume:	63 l/min
work height max.:	1170 mm
total power requirement:	6,5 kW
Weight approx.:	1,7 t
dimension machine approx.LxWxH:	2,0 x 1,7 x 3,0 m

### additional information

flow grinding machine / Extrude Honing Machine with fully automatic process control

Application examples:

Precision deburring, rounding / breaking edges; Polish the surface

Opening width min: 12mm

Opening width max. 318mm

Medium System:

Medium quantity approx. 20 kg, with heating-cooling system approx. 30 kg, with medium storage 60kg

medium storage 60kg, flow volume 63 l/min, clamping pressure max. 30 t

Medium-cooling system:

Cooling medium gas / Freon 22, tracing system = thermocouple

Operation via control panel with beam

Accessories:

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div. 30 liter container for abrasive material