

Internal Grinding Machine

WOTAN Sn 213/8RU



Sorry the machine has been sold already!

stock-no.: 0800727
type of machine: Internal Grinding Machine
make: WOTAN
type: Sn 213/8RU
year of manufacture: 1976
type of control: conventional
country of origin: Germany
storage location: Leipzig 2
delivery time: immediately
freight basis: EXW, free on truck
price: on request



technical details

internal diameter:	900 mm
internal dia. - min.:	20 mm
grinding depth:	500 mm
swing diameter over bed:	max. 1200 mm
cross travel:	250 mm
revolution per minute:	2860 (Schleifspindel) U/min
revolution per minute:	11-220 (Werkstückspindel) U/min
spindle bore:	120 mm
Spindle length:	300 mm
total power requirement:	17,0 kW
weight of the machine ca.:	8,8 t
space requirements approx. LxWxH:	5,0x4,0x2,5 m
dimensions of machine:	4,25x2,75x2,3 m
dimensions electric cabinet LxWxH:	1,0x0,45x2,0 m

additional information

technical details:

- grinding spindle intake 0,0025...0,025mm via double stroke
- distance work piece spindle - grinding spindle : 1400mm

details for workpiece head stock:

- tranverse travel approx. 750mm; longitudinal travel approx. 350mm; swivebale 90 degrees, swing over bed max. 1200mm
- rpm 11-220, worke piece weight 795kg, drill hole 82mm, workpiece holder via face slide dia.=800mm+1100mm

All other details are referring to the grinding head stock.

equipment:

- dressing device

accessoires:

- optional div. positions of grinding spindles and tool taper, please send request!
- i.D.