

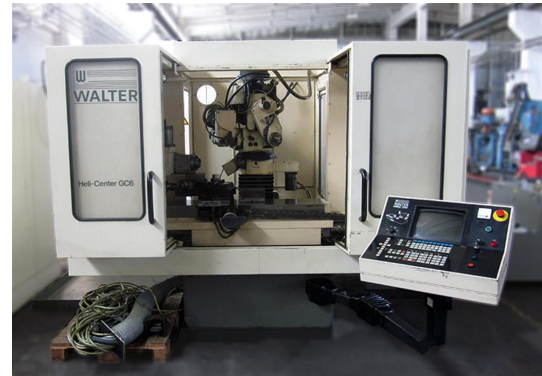
# Tool and Cutter Grinder

## WALTER Heli Center GC-6



Sorry the machine has been sold already!

stock-no.:	0800825
type of machine:	Tool and Cutter Grinder
make:	WALTER
type:	Heli Center GC-6
year of manufacture:	1988
type of control:	CNC
country of origin:	Germany
storage location:	GOG Bitterfeld
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



### technical details

X-axis (column, long):	650 mm
y-axis:	vert. 270 mm
z-axis:	quer 270 mm
workpiece dimensions max.:	Ø 300 mm
table - swiveable:	175 Grad
Table dimensions:	1200x280 mm
control:	Helitronic Cip4
max. dia. of grinding wheel:	200 mm
tool taper:	SK50 (ISO50)
rpm spindle (continuous):	3500-4500;6000-9000 U/min
interface:	RS 232 Interface
grinding head - swivable:	horiz. 220 °
grinding head - swivable:	vert. 360 °
centre height:	154 mm
total power requirement:	23,0 kW
weight of the machine ca.:	3,0 t
dimensions electric cabinet LxWxH:	L:2,1xB:0,5xH:2,1 m
transport dimensions LxWxH:	s. Beschreibung/Descript.
dimensions of machine:	L:2,9xB:3,3xH:2,55 m

### additional information

- 9-axis, 3 of 9 x,y,z such as ABC axis controlled and z,x+D manual
- working tool holder A-Axis
- tool taper ISO 50, center height 165mm, center height with distance plate 270mm

tailstock:  
- center height 165mm

equipment:

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- oil mist separator
- coolant lubrication plant with paper filter

accessories:

- div. tool tapers, grinding discs

Transport dimensions:

- electric cabinet : 2,1 x 0,5 x 2,1m
- band filtering system : 2,3 x 1,1 x 1,0m
- machine : 2,8 x 2,37 x 2,28m
- accessories: suction, basin: 1,2 x 0,8 x 1,5m

The control has a malfunction (Hard Drive broken) On sale as is!  
i.D.