

Keyseating Machine

STANKOIMPORT-KIROV 7 B 56 (7556)



Sorry the machine has been sold already!

stock-no.:	0900001
type of machine:	Keyseating Machine
make:	STANKOIMPORT-KIROV
type:	7 B 56 (7556)
year of manufacture:	1982
type of control:	conventional
country of origin:	Russia
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



technical details

traction force - max.:	20 Mp
pulling length:	ca. 1100 mm
workpiece diameter - max.:	600 mm
max. ram stroke:	1550 mm
broach length max./min.:	1715 / 400 mm
faceplate diameter:	360 mm
working speed:	min 1,5 m/min
working speed:	max.13 m/min
return speed:	20...25 m/min
slot width:	8...30 mm
total power requirement:	32 kW
weight of the machine ca.:	6,5 t
space requirements of the machine approx.:	L:4,5 x B:2,2 x H:1,9 m

additional information

Horizontal internal key seating machine
incl. control panel L:0,75x W:0,4xH:1,5m
The broaching tool has no counter holder. Appropriate for short work pieces.
Faceplate for intake of broaching tools of Dia. =360mm; hole=160mm and 4 T-slots
Infeed of broaching tools: 455mm
Cone boring of work piece intake: RGW-Standard 147-75/metric 80
Accessory:
ca. 100 drawing & broaching tools & bushings (s. List)
Documentation
i.D.