

Band Saw - Automatic

Kasto HBA 520 AU



Sorry the machine has been sold already!

stock-no.:	1000267
type of machine:	Band Saw - Automatic
make:	Kasto
type:	HBA 520 AU
year of manufacture:	ca. 1986
type of control:	other
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

cutting diameter:	520 mm
saw band length:	7239 mm
saw band width:	54 mm
cutting range 90 degrees: square:	520 x 520 mm
feed continuous:	0,5 - 104,1 mm/min
table height:	700 mm
electrical connection:	380 / 50 V / Hz.
total power requirement:	9,5 kW
weight of the machine ca.:	4,0 t
dimension machine approx.LxWxH:	2,3 x 3,5 x 2,35 m

additional information

Fully automatic 2-column automatic band saw

- belt and cutting speed continuously adjustable from 20 - 130 m/min.
- feed length single up to 500mm and multiple up to 1500mm, hydraulic; (multiple feed)
- remnant length: single cut 80mm and in automatic mode 120mm
- clamping jaws WxH: 280 x 140mm
- quantity preselection
- layer and bundle clamping possible
- smallest dimension to be sawed: Ø 10mm
- material clamping hydraulically and infinitely adjustable

- EMERGENCY OFF switch
- chip space wire brush
- hydraulic saw blade tensioning
- coolant system

Infeed path:

- L x W = 1450 x 595mm with 9 feed rolls and one side roll

Runway:

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- L x W = 1000 x 580mm with 9 feed rollers and oil collecting tray

Chip conveyor:

- L x W x H = 330 x 430 x 1000mm

- belt width 200mm, dip length = 2000mm; insertion height = 300mm; ejection height = 900mm

Operation via control panel with digital display Minipos 807

Various saw bands can be offered as well. Please ask!
i.D.