

# Submerged arc welding machine

## Pemamek OY 10 TN



Sorry the machine has been sold already!

stock-no.:	1100705
type of machine:	Submerged arc welding machine
make:	Pemamek OY
type:	10 TN
year of manufacture:	-
type of control:	other
country of origin:	Finland
storage location:	Wolfen-Bitterfeld
delivery time:	immediately
freight basis:	Ex-Location
price:	on request



### technical details

throat min.:	mm
throat max.:	mm
Support arm position:	°
weight of the machine ca.:	t
space requirements of the machine approx.:	m
dimensions L x W x H:	ca. 10,0 x 5,0 x 6,0 m

### additional information

Submerged arc welding machine  
PEMA automatic welding machine carriers have a user-friendly control system.

Equipped with:

-Welding source ESAB LAE 800A:

= is fan-cooled, incl. thermal overload monitor; at 100% load = 800A / 44V; adjustment range: 40A / 13-22V and/or 800 A / 44V; protection class IP 23; application class S

-traverse travel vertical approx. 4.150mm and horizontal approx. 4.000mm

- the tower is electrically movable approx. 10,0 m (on rails) and rotatable 90° (manually)

- 2 pieces container turning device, movable on rails, driven and driven; turning speed 60 - 120 mm/min.; for containers in Ø 150 - 4.500mm

- for longitudinal weld up to approx. 4.000mm (without repositioning)

- welding speed 150 - 2000 mm/min.

i.D.