

Shotblasting line

Tsomakos TSFD70/3-11-federhärten



stock-no.:	1200522
type of machine:	Shotblasting line
make:	Tsomakos
type:	TSFD70/3-11-federhärten
year of manufacture:	neuwertig
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

through-put width:	mm
pass through height:	mm
Numbers of turbines:	Stck.
material diameter up - to::	Ø 20-30 mm
material length:	ca. 70 mm
Numbers of turbines:	3 Stck.
Beam Hour:	ca. 200
space requirement approx.::	Höhe ges. ca. 4,5 m
connected load:	ca. 40 kW

additional information

Shotblasting Line for Springs

application area:

- for automatically cleaning of beam technical work of springs in throughput transportation trough the plant via drag chain.
- throughput speed of the chain adjustable

Has been in use very little, only approx. 200 running hours

plant consists of:

- machine housing, internal (high - alloy tool steel - hardened) with interchangeable beam plates
- conveyor system
- 2 pieces of blasting chamber maintenance doors
- bucket conveyor

- beam chamber length / depth: approx. 2000mm / approx. 670mm
- material steel balls Ø 0,3 - 0,8mm
- material to be machined: springs Ø 20 - 30mm x L: 70mm
- drive power of the traction chain 1.1 kW
- feed speed max. 15 rpm.
- maximum beam feed approx. 500kg (per unit)
- connected load approx. 40 kW

Condition:

- without turbine blades (can be retrofitted for an extra charge)

i.D.