

Shotblasting line

Tsomakos TSFD70/3-11-federhärten



stock-no.: 1200522
type of machine: Shotblasting line
make: Tsomakos
type: TSFD70/3-11-federhärten
year of manufacture: neuwertig
type of control: conventional
country of origin: Germany
storage location: Leipzig 5
delivery time: immediately
freight basis: EXW, free on truck unpacked
price: on request



technical details

through-put width:	mm
pass through height:	mm
Numbers of turbines:	Stck.
material diameter up - to::	Ø 20-30 mm
material length:	ca. 70 mm
Numbers of turbines:	3 Stck.
Beam Hour:	ca. 200
space requirement approx.::	Höhe ges. ca. 4,5 m
connected load:	ca. 40 kW

additional information

Shotblasting Line for Springs

application area:

- for automatically cleaning of beam technical work of springs in troughput transportation trough the plant via drag chain.
- troughput speed of the chain adjustable

Has been in use very little, only approx. 200 running hours

plant consists of:

- machine housing, internal (high - alloy tool steel - hardened) with interchangeable beam plates
- conveyor system
- 2 pieces of blasting chamber maintenance doors
- bucket conveyor

- beam chamber length / depth: approx. 2000mm / approx. 670mm
- material steel balls Ø 0,3 - 0,8mm
- material to be machined: springs Ø 20 - 30mm x L: 70mm
- drive power of the traction chain 1.1 kW
- feed speed max. 15 rpm.
- maximum beam feed approx. 500kg (per unit)
- connected load approx. 40 kW

Condition:

- without turbine blades (can be retrofitted for an extra charge)
- i.D.