

Welding Machine - Circular Seam

SOUDRONIC RH 100 SPEZ



Sorry the machine has been sold already!

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|----------------------|---------------------------------|
| stock-no.: | 1200703 |
| type of machine: | Welding Machine - Circular Seam |
| make: | SOUDRONIC |
| type: | RH 100 SPEZ |
| year of manufacture: | 1986 |
| type of control: | conventional |
| country of origin: | Switzerland |
| storage location: | Leipzig 4 |
| delivery time: | immediately |
| freight basis: | EXW, free on truck unpacked |
| price: | on request |



technical details

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|--|---------------------|
| diameter: | mm |
| plate thickness: | 0,6,,,,,0,8 mm |
| current capacity: | 98 kVA |
| welding speed: | 8,5 m/min |
| Welding-Roll-Diameter, flexible roll: | 245-300 mm |
| Welding-Roll-Diameter, fix roll: | 255-300 mm |
| air pressure - required: | 5 bar |
| Waterpressure - required: | 2 x 3 bar |
| Welding-Roll-Stroke max.: | 30 + 30 mm |
| total power requirement: | kW |
| weight of the machine approx.: | 2200 kg |
| space requirements of the machine approx.: | 1,33 x 1,63 x 1,3 m |

additional information

Working area/application: Seal-welding of bottom and jackets from vessels, which are tacked before from ferretic chrom steel. This machine is custom-product from BOSCH. The control was produced by BOSCH.

Connecting:

- welding-capacity: 1 x 380 V / 50 Hz / 200 A
- engine-capacity: 2 x 3 x 380 V / 50 Hz / 1,6/2,3 A
- width feed line: 2 x 95 mm², 1 x 50 mm², 6 x 1,5 mm²
- welding-power on rolls: adjustable until 1060 daN
- tangential deviation of fix welding-roll: 8 °
- material: X8 CR Nb N 1.4511

Price for one unit

On sale as is. Machine not under power!