

Diecasting Machine

URPE CC 25



Sorry the machine has been sold already!

stock-no.:	1204003
type of machine:	Diecasting Machine
make:	URPE
type:	CC 25
year of manufacture:	2001
type of control:	conventional
country of origin:	Spain
storage location:	Wolfen-Bitterfeld
delivery time:	immediately
freight basis:	ex location Bitterfeld, free truck
price:	on request



technical details

pressure:	t
throat:	mm
distance table/ram:	mm
lockforce:	30 (300kN)
casting capacity:	42 kN
lock stroke:	180 mm
casting plunger stroke:	85 mm
casting volume (DIN 24480):	39 - 56 - 79 cm ³
ejection stroke:	50 kN
force of ejector:	36 kN
height of form:	min./max.: 120/300 mm
clamping plate:	2 Stück = 405 x 405 mm
total power requirement:	9,0 kW
weight of the machine ca.:	3,925 t
dimension machine approx. LxWxH:	3,95 x 1,7 x 2,20 m
dimensions electric cabinet LxWxH:	0,9 x 0,45 x 2,10 m

additional information

Hot chamber die casting machine

- Application of non-ferrous metals (In the past tin was processed)
- Manual, semi-automatic and automatic operation possible.

Electric furnace:

- furnace capacity crucible: 240 kg = energy consumption: 18 kW, temperature max. 750 °C (without electric cabinet for the furnace)
- dimension: 1,3 x 2,0 x 1,2 m; weight approx. 0,54 t

Heat exchanger:

- heat output 133 kW, water flow 360 litres, oil flow 720 l/min

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Hydraulics:

- Flow rate max. 40 l/min., performance pressure max. 110 bar

Pressurized air and water connection available.

The machine is not and won't connectected to the power and sold as is!

Operation via control panel on the machine.