

# Spot Welding Machine

## DALEX 3346-2



Sorry the machine has been sold already!

stock-no.:	1300310
type of machine:	Spot Welding Machine
make:	DALEX
type:	3346-2
year of manufacture:	1991
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

current capacity:	44 kVA
throat:	127 mm
cooling water consumption:	6 l/min
electrode stroke:	5-45 mm
arm distance:	100 mm
machine weight approx.:	ca. 90 kg

### additional information

spot welding tong  
capacity: at 50% ED:22kVA  
max. capacity: 59 kVA  
max. short-circuit-current/sec.: 17kVA  
pressure capacity electrodes: 360 daN  
compressed air requirement: 6-10 bar at 1000 stokes = 0,5m<sup>3</sup>  
welding result: 3+3 and max: 4+4 steel sheet  
electrics: 380V 32A-net fuse  
control: 5-tenses-synchronic-welding control MPS 15033  
stroke cycle of the single stroke cylinder at 10mm stroke =200pro/min  
additional equipment:  
spring type D5/45  
spot welding gun has a water cooling  
space requirement with control unit: B:1100mmxT:800mmxH1550mm  
machine functional!  
i.D.