

CNC Plasma Cutter

SAF MATIC Productome 6



Sorry the machine has been sold already!

stock-no.:	1300333
type of machine:	CNC Plasma Cutter
make:	SAF MATIC
type:	Productome 6
year of manufacture:	1994
type of control:	CNC
country of origin:	France
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

x-travel:	4300 mm
y-travel:	2100 mm
Plasma power source Nertajet 320-640 - cutting capacity:	inox 60 - 130 mm
Plasma power source Nertajet 320-640 - cutting capacity:	mild steel S235 : 20 -40 mm
Plasma power source Nertajet 320-640 - cutting capacity:	Leichtmetall /li.Alloy : 70 - 150 mm
Plasma power source Nertajet 120 - cutting capacity :	mild steel: 1 -15 mm
Plasma power source Nertajet 120 - cutting capacity :	high alloy steel: 10 - 25 mm
control:	DIGISAF
burner heads:	3 Stück
total power requirement:	160 kVA
weight of the machine ca.:	ges.ca.8,5 t
space requirements of the machine approx.:	siehe Anlagen Text m

additional information

Plasma Cutting Device

possible welding procedures:

- plasma cutting with standard gases
- plasma cutting with oxygen (fine cutting technic)
- oxy fuel cutting

plasma current source

1. Nertajet 320-640 (2xparallel connected) isolation class H; safty class IP 23 rotary current 50Hz

2. Nertajet 120H-stand-alone

- cutting speed : je sheet thickness up to 8m/min
- cutting length (x-axis) : 4300mm
- cutting width (y-axis): 2100mm
- cutting thickness during plasma cutting with stainless steel max.130mm. with Normal steel =max.40mm;
- with light material /alloys=max.150mm
- burner adjusting way: 250mm
- track way sizes: 6400x400x550mm

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- cutting table size: 4500x2600x670mm

Equipment:

- cooling from Etscheid IK-V 18
- plasma cutting torch
- autogenous cutting torch
- trackway (guide rail) length: 6400mm
- cutting table length: 4500mm

Room necessary for overall device:

- L:10m x W:6,5m x H:2,2m

Video film available

Documents available

i.D.