

Welding Machine - Circular Seam Westfalen AG Panther



Sorry the machine has been sold already!

stock-no.:	1300488
type of machine:	Welding Machine - Circular Seam
make:	Westfalen AG
type:	Panther
year of manufacture:	2008
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	on request
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

Length:	mm
height:	mm
power consumption:	A
welding current:	350A / 24V V
voltage:	230 / 50 V / Hz
total power requirement:	ca. 4,0 kVA
weight of the machine approx.:	kg
dimensions of machine:	3,3 x 1,3 x 1,7 m
dimension device 1:	Schweißgerät: 950 x 450 x 950mm

additional information

AUTOMATIC CIRCULAR SEAM WELDING MACHINE

Usage: for machine welding of flanged joints with various shaped parts.

Dimensions to the table = L: 3150 x W: 760mm;

with turning unit (axial / radial)

Turning unit mounting = quick change system DN25-DN200; drive with servo motor speed 12 min/rev; positioning accuracy +/- 0,1°.

with clamping device clamping pressure 6 - 10 bar

with recooling; cooling capacity 1 kW; water tank 10l; connection 230V

with cold wire device (4-roller drive controlled) automatic operation

Torch height adjustment electronic

track length 2.500mm

with pendulum device

with welding device make ESS Schweißtechnik, type Transtig 276/356/506 DC,

TIG= 5A / 10V up to 350 A / 24 V

E= 5A / 20V up to 350 A / 34 V

protection class IP 23

water cooled

Switch cabinet cooling unit Rittal-SK 3303100

Operation SIMATIC MULTI PANEL; foot operation double pedal and welding support manual control operation

ALU welding not possible!

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i.D.