

# tool presetter

## Kelch Seca 04 C



Sorry the machine has been sold already!

stock-no.:	1500055
type of machine:	tool presetter
make:	Kelch
type:	Seca 04 C
year of manufacture:	2008
type of control:	other
country of origin:	Germany
storage location:	Leipzig 1
delivery time:	immediately
freight basis:	EXW, free on truck
price:	on request



### technical details

x-travel:	mm
y-travel:	mm
z-travel:	mm
x-axis:	Ø: 0 - 330 mm
z-axis:	Länge (Höhe): 0 - 400 mm
spindle taper ISO:	Adapter-Aufnahme SK 40
interface:	RS 232
tool changer:	
total power requirement:	500 Watt
machine weight approx.:	0,155 t
dimension machine approx.LxWxH:	0,65 x 1,1 x 1,0 m

### additional information

This is a table-top device according to the optical measuring method.

Application:

- measurement of milling tools with cutting edges with a large radius > 2.5 mm and measurement of several cutting edges (in relation to the master cutting edge).
- radius measurement
- measuring angles

- Separate axes such as X = working radius of the tool to be measured and Z = length/height of the tool to be measured.
- Fine adjustment of the X and Z axes is carried out via handwheels.
- Two data inputs X/Z for TTL measuring systems; equipped with USB, one parallel and one serial interface.
- memory for up to 99 adapters and approx. 300 tools
- display via LCD 6", black/white, digit size 13mm
- resolution 0,0001mm

further technical data:

- jib length arm 480mm
- measuring trolley size LxWxH: 180x230x740mm, manual operation adjustment via handwheels
- pneumatic connection for 4 - 6 bar